

# **Legend ML500YHGM**



The latest IGBT inverter technology guarantees the best welding performance.



Constant DC power output.



Thermal protection
Prevents overheating of the welding machine.



### Anti-stick

The anti-stick function ensures that electrodes do not stick and weld easily.



**Hot start** The hot start ensures a high start-up voltage so that all types of welding electrodes ignite easily.



### A stepless

Infinitely adjustable Ampere to an accuracy of 1 ampere.



### V stepless

Infinitely adjustable voltage.



## 3Phase

3 phase 400V input.



## ARC FORCE

With the ARC FORCE, welding depths can be easily set during electrode welding.



**Arc Welding** Welding machine can also ARC weld (electrode welding).



Reverse polarity is possible so that powder-filled wire can be welded gas-shieldedly.



Adjustable induction allows the width and depth of the weld pool to be adjusted in MIG welding.



## **Double Wire Feed**

Double roll wire feed.



At start-up, the wire starts slow, then accelerates to the selected settings once ignition is successful.



### Aluminum Wire Feed

Equipped with solid aluminum wire feed.



### Portable Wire Feed

Portable wire feed unit.



Ball Cut Function
Prevents drop formation on the
welding wire so that the welding
wire can be used immediately for
the next weld.



### Synergetic

Device automatically applies the most ideal welding settings.



## Burn Back Time

Once welding stops, the welding current and gas flow continue so that the welding wire does not jam and get stuck in the weld.



### Digital

Digital display.



### Water Cooler

Equipped with a water cooler.



## Pulse

Pulse welding possible.



## Double Pulse

Double Pulse welding possible.



**Database** The device is equipped with a database and can store programs.



**Spot Welding**Spot welding mode with various spot welding settings.



# Robot (Optional)

Connection for robot welding torch.



2T: Press 1x for on. Release for off. 4T: Press and release 1x for on. Press again and release for off.